

Date: Tuesday, 24/06/2008 1:21:46 PM  
 User: Linda Lacelle

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: D-PAD BACK PLATE
Job Number	: 40036		
Estimate Number	: 13393		
P.O. Number	:	Part Number	: PB6743001191
This Issue	: 24/06/2008 S.O. No. :	Drawing Number	: B6743001 PAGE28,12
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: / / Type : SMALL /MED FAB	Drawing Revision	: B1
Previous Run	:	Material	:
Written By	:	Due Date	: 01/07/2008 Qty: 10 Um: Each
Checked & Approved By	: <u>MF 08-06-24</u>		
Comment	: Est Rev:A 08-06-20 new issue DD verified by:ec		

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

1.0	M6061T6S063	6061-T6 .063 Sheet
-----	-------------	--------------------



Comment: Qty.: 0.1007 sf(s)/Unit Total : 1.0070 sf(s)  
 6061-T6 .063 Sheet M107387  
 batch: 108279 HB 8-6-25

2.0	WATER JET	FLOW WATER JET
-----	-----------	----------------



Comment: FLOW WATER JET  
 1-Cut as per Dwg B67-43001  
 Dwg Rev: B1  
 Prog Rev: B1

HB 8-6-25

(10)

2-Deburr if necessary

HB 8-6-25

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
-----	-----	--



HB 8-6-25

Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0	QC8	SECOND CHECK
-----	-----	--------------



Comment: SECOND CHECK

J 6916625 (10)

5.0	MS21075L3	Nutplate
-----	-----------	----------



Comment: Qty.: 2.0000 Each(s)/Unit Total : 20.0000 Each(s)  
 Nutplate  
 batch: M107279

EB 08/06/25

**Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

Date: Tuesday, 24/06/2008 1:21:46 PM

User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: D-PAD BACK PLATE

Job Number: 40036

Part Number: PB6743001191

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

CCR264SS33

Cherry Rivet



Comment: Qty.: 4.0000 Each(s)/Unit Total: 40.0000 Each(s)

Cherry Rivet

batch:

*M107737*

*EP 08/06/25*

7.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

*2* - install nut plate as per dwg

*1- counter sink as per dwg*

*EP 08/06/25*

*(10)*

8.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

*08/06/25 (10)*

9.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: *WA*

*08.07.02 10*

10.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

*08/07/03*

Job Completion



*mf 08-07-03*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

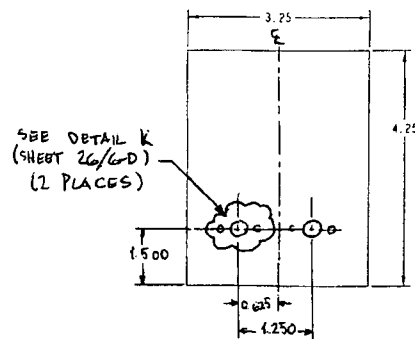
QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_


NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

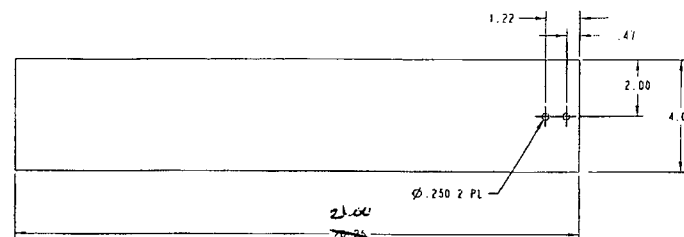
**NOTE:** Date & initial all entries


RELEASED  
# 06-01-20

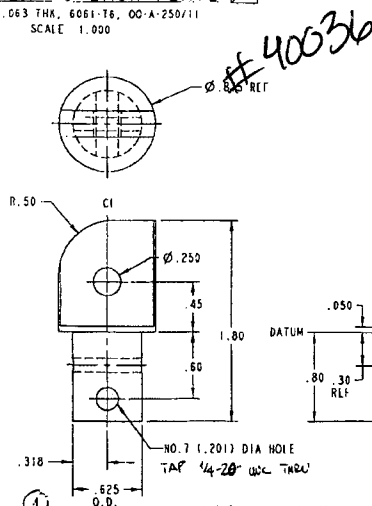
REFERENCE ONLY




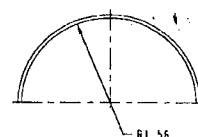
② -191 D-PAD BACK PLATE   
MATL: .063 THK, 6061-T6, 00-A-250/11  
SCALE 1.000




② -177 SHORT SUPPORT PLATE   
MATL: .090 THK, 6061-T6, 00-A-250/11  
SCALE 0.500



① -135 MALE EYE   
MATL: .075 DIA, 6061-T6, 00-A-200/8  
SCALE 2.000



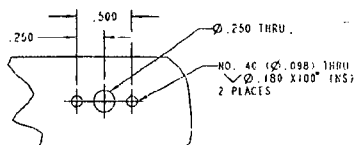
② -195 D-PAD FACE PLATE   
MATL: .063 THK, 6061-T6, 00-A-250/11  
SCALE 1.000

PREMIER AVIATION, INC.  
3000 Airfield Parkway, Grand Prairie, Texas 75008  
SIZE CODE QANT NO. REV.  
DIOSUV8 B67-43001 B1  
DATE: 01 SHEET 28 of 45

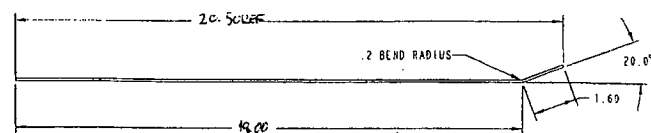
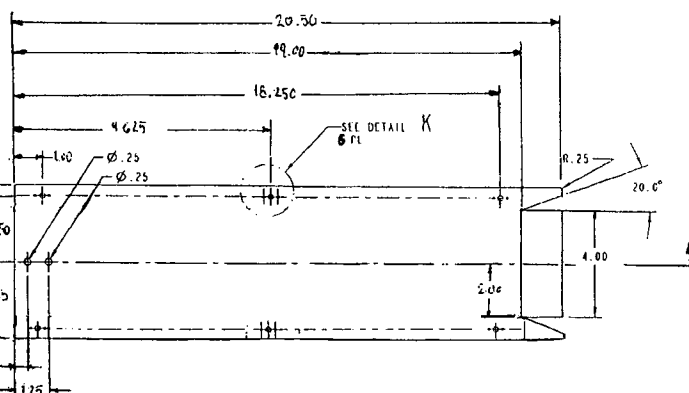
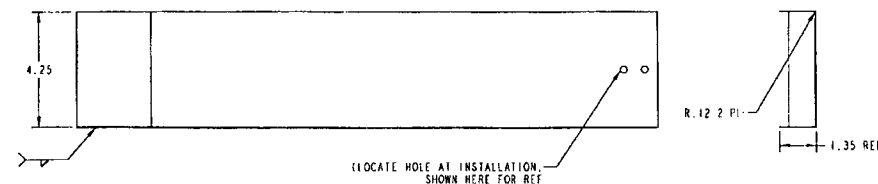
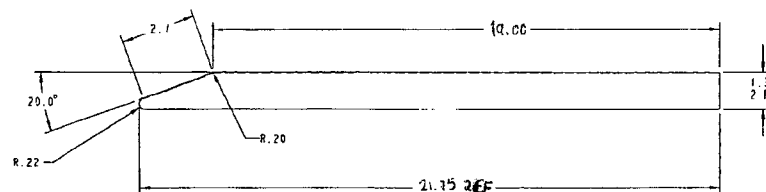
ORIGINAL



RELEASED  
# 46 4. 20



DETAIL K  
SCALE 2.000  
3 PL 3 PL  
REF REF



② -159 SUPPORT PLATE  $\frac{1}{16}$   $\frac{1}{40}$   
MATERIAL: .090 THK. 6061-T6, QQ-A-250/11  
SCALE 0.500

PART IS SYMMETRICAL ABOUT CENTER LINE

② -73 20 DEGREE COVER PLATE  $\frac{1}{16}$   $\frac{1}{40}$   
MATERIAL: .037 THK. 6061-T6, QQ-A-250/11  
SCALE 0.500

PREMIER AVIATION, INC.			
2001 Aviation Parkway, Grand Prairie, Texas 75051			
SIZE	CODE	INSTR. NO.	REV.
D105UV8		B67-43001	B1
SCALE:	WT:	SHEET	25 OF 45

ORIGINAL